# SUGARCANE BASED INDUSTRIES AND SUGARCANE (SACCHARUMSPP.) IN WEST BENGAL: PRESENT & FUTURE

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### Abstract

Sugar industry is the second largest agro based industry after textile in India and sugarcane provide raw materials to the industry and jaggery (gur) units, which is also a traditional cottage industry in west Bengal since long back. The performance of the only sugar mill (Khaitan India Ltd located at Plassey, Nadia) in the state is consistently poor for last few years with low cane crushing ability (0.69 lakh tone during 2017-18) and recovery (5.1% during 2017-18) leading to poor paying capacity to farmers. In contrary to that it has an area of 17 thousand hectares with average yield of 76.1 tonne per hectare and total production of 12.94 lakh tonnes during 2017-18. A sugarcane research unit was established at State Agricultural Research Institute, Tollygunj in 1950. In the same year, another sugarcane research facility was established at Burdwan. The Tollygunj unit was shifted to the District Seed Farm, Burdwan in 1956 to provide farm facilities. Then both units were transferred to Bethuadahari, Nadia in 1965 to establish the present Sugarcane Research Station. Convergence of its research with industry may change the sugar factory into "Bio-refinery" or "Agri Business Complex" and able to produce sugar of improved quality as per the consumer preferences and also able to produce bio ethanol for blending up to 10% with automobile fuel. This industry and jaggery units spread over the state plays an important role for sustaining the livelihoods of thousands of sugarcane growers of rural areas. Sugarcane juice vending is popularizing day by day and an alternative sustainable livelihood option may be created, if convergent with research by developing new varieties resistant to red rot and suitable for various purposes for different agro climatic zones of this state.

Key words: Sugarcane Based Industries, Convergence, Research, Livelihood and West Bengal.

### Introduction

The second largest agro based industry after textile is sugar industry which provides livelihood to around 6 million sugarcane growers and 10 lakh workers employed in sugar mills & jaggery units in India. Bagassess, molassess and press mud are the main by-products, which have diversified use in other industries. Jaggery (Gur) preparation from sugarcane juice is a cottage industry in rural areas in india as well as in West Bengal. Bio-ethanol is also produced in sugar industry for which blending upto 10% with automobile fuel. There is only one sugarmills (Khaitan India Ltd located at Plassey, Nadia) in the state having very poor cane crushing ability (0.69 lakh tonne) and recovery (5.1%) leading to poor paying capacity to farmers. Inspite of that sugarcane has an area of 17 thousand hectares with average yield of 76.1 tonne per hectare and total production of 12.94 lakh tonnes during 2017-18 (Sugar India, Year Book, 2018). It is grown almost all the districts except hill area but the major sugarcane growing districts are Murshidabad, Nadia, Birbhum, North 24 Parganas, Paschim Medinipur, Malda, Dakshin Dinajpur & Uttar Dinajpur. Districts with high spread sugarcane area and total production are very powerful in reducing poverty in rural population of India (Rajesh Kumar, SS Hasan and AD, Pathak, 2016). It can also be eaten as is or consumed in the form of juice. Demands of sugarcane juice can easily be seen by the huge crowd rounding the roadside vendors, waiting a glass of it. In addition to the industrial use of sugarcane, installation of organic sugarcane juice bars/outlets/stalls within the Bus Stands, Hospital campuses, Market places, educational institutes, different government offices, Kishan Mandies, Parks, Tourist Spots, Religious places, etc and

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organic jaggery (gur) making units can also drastically change the scenario and having huge opportunities of employment generation as well as increase the income of the sugarcane growers in West Bengal (Mahata, 2019).

#### **Brief History of Sugarcane in West Bengal**

First mentions of sugarcane can be traced back to our ancient scriptures such as Atharva Veda, Rig Veda and Manus Law book dating back to 1000-3000 BC. Buddhist literature also mentioned sugarcane and gur. But it is not known since when sugarcane was under cultivation in the Indo-Gangetic plain. Wild sugarcane germplasms collected by Sugarcane Breeding Institute, Coimbatore from West Bengal (Kandasami et al., 1983; Sreenivasan et al., 2001a and 2001b; Amalraj and Manjunatha, 2011). Table 1 is an indication of the natural biodiversity of wild sugarcane species in the state. According to Panini the word gur is connected with Gour region (East Bengal) (Prakash, 2005). In the seventh century AD the capital of Gour country is called Gour or Karnasubarna(modern Rangamati, about 7 miles to the south of Murshidabad). The name Gour is supposed to be derived from the word Gur possible because it was famous in ancient time for its production of gur. At present Murshidabad, Malda and Nadia accounts for about 65% of sugarcane area in this state.

In West Bengal, a sugarcane research unit was established at State Agricultural Research Institute, Tollygunj in 1950. In the same year, another sugarcane research facility was eastablished at Burdwan. The Tollygunj unit was shifted to the District Seed Farm, Burdwan in 1956 to provide farm facilities. Then both units were transferred to Bethuadahari,



Nadia in 1965 to establish the present Sugarcane Research Station. During, 1947, Co 213 occupied about 80% area of Bengal and other local thick cane varieties were Dacca-Ganderi, Vendamukhi, Samsara and Puri (Rao, 1947).

**Objective of Study:** The present study was taken up for the following objectives keeping in mind-

- 1. To Study the present status of sugarcane cultivation and sugarcane based industries in West Bengal.
- 2. To analyse the problems faced by this industries and way to overcome.
- 3. To study the future prospect of this industries.
- To study the impact of convergence between research and associate industries.
- 5. To study the employment potential for this industries.

### **Materials and Methods**

This study is based on secondary data which have been collected from various reports published by the ICAR-Sugarcane Breeding Institute, Coimbatore, Tamil Nadu, ICAR-Indian Institute of Sugarcane Research, Lucknow, Uttar Pradesh, Indian Sugar Mills Association, National Federation of Co-operative Sugar Factories Ltd., Sugar India Year Book 2018, Sugarcane Research Station, Bethuadahari, Department of Agriculture, Govt. of West Bengal, different journals and magazines, etc.

### **Results and Discussions**

# Present Status of Sugarcane based industries in West Bengal

The performance of the only one operational sugar mill, Khaitan(India) Ltd. at Plassey, Nadia in West Bengal have consistently poor cane crushing and recovery record as compared to national average, for last few years resulting less production of sugar and thus their paying capacity to the farmers is very poor and uncertain (Table 2). The crushing season (days) of this sugar mill was also negligible as compared to other state during 2015-16 and 2016-17 crop season (Table 3).

## Present status of Sugarcane cultivation in West Bengal

Sugarcane is grown almost all the districts except hill area. The major growing districts are Murshidabad, Nadia, Birbhum, North 24 Parganas, Paschim Medinipur, Malda, Dakshin Dinajpur & Uttar Dinajpur. It has an area of 17 thousand hectares with average yield of 76.1 tonne per hectare and total production of 12.94 lakh tonnes during 2017-18 (Table 2) The area under sugarcane was decreased by 4000 hectare but yield increase by 2.3 t/ha in 2017-18 as compared to 2016-17 crop season though both area and yield increased in national level.

The soil and climatic condition of West Bengal is highly favourable for higher yield of sugarcane as well as sugar production. The demand for sugar, gur, molasses and sugarcane juice for consumption is much higher than its production. Therefore, there is huge scope for extension of profitable sugarcane cultivation both for conventional as well as organically in this state.

# Facilities and achievements of Sugarcane Research in West Bengal

A sugarcane research unit was established at State

Agricultural Research Institute, Tollygunj in 1950. In the same year, another sugarcane research facility was established at Burdwan. The Tollygunj unit was shifted to the District Seed Farm, Burdwan in 1956 to provide farm facilities. Then both units were transferred to Bethuadahari, Nadia in 1965 to establish the present Sugarcane Research Station. This research station is a regular centre of All India Coordinated Research Project on Sugarcane under North Central & North Eastern Zone. This research station has already developed two promising varieties denoted CoB and also developed promising clones which are at various clonal stages for evaluation.

# Future prospect of Sugarcane based industries in West Bengal

A big gap between consumption and production of sugar and gur (Table 7) clearly indicate the huge prospect of sugarcane based industries in this state. In addition to that organic sugar can also be produced in this state, which has more nutritional value due to characteristic flavour of natural compounds in it, showing better prospects for it in domestic/ international markets. Production of VVHP dextron free raw sugar, bio-ethanol and organic sugar has bright future, which may change the present scenario of sugarcane based industries in this state.

#### Conclusion

Convergence of sugarcane research with industries may change the sugar factory into "Bio-refinery" or "Agri Business Complex" and able to produce sugar of improved quality as per the consumer preferences and also able to produce bio ethanol for blending up to 10% with automobile fuel. This industry and jaggery units spread over the state plays an important role for sustaining the livelihoods of thousands of sugarcane growers of rural areas. Sugarcane juice vending is popularizing day by day and an alternative sustainable livelihood option may be created, if convergent with research by developing new varieties resistant to red rot and suitable for various purposes for different agro climatic zones of this state.

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# Table 1: Wild sugarcane germplasm collected at SBI, Coimbatore from West Bengal

Species		No of accession collected during the year	
	1949	2010	
Erianthus arundinaceus (Retz.) Jeswiet	1	3	4
Erianthus bengalense (Retz.) C. E. Hubb	2	0	2
Erianthus elephantinus Hook.f.	0	1	1
Erianthus procerus (Roxb.) Raizada	2	0	2
Erianthus rufipilus (Steud.) Griseb	0	1	1
Saccharum spontanum L.	12	36	48
Total	17	41	58

# Table 2: Performance of Sugar Industry (Khaitan India Ltd.) in West Bengal

Performance	2017-18	2016-17	2015-16	2014-15
Crushing Cap. (MT)	1800	1800	1800	1800
Crushed (Lakh MT)	0.69	0.66	0.75	0.59
Sugar (Lakh Qtl.)	0.36	0.48	0.50	0.49
Recovery (%)	5.21	7.18	6.63	8.36
National Average Recovery (%)	9.30	10.48	10.62	10.37
Molasses (MT)	3800	3700	5200	3200

Table 3: State wise duration of crushing season (Days)

Source-SugarIndia, YearBook, 2018

State	2016-17	2015-16	2014-15	
West Bengal	19	9	71	
Bihar	106	95	100	
Orissa	70	97	74	
Uttar Pradesh	139	111	125	
Haryana	168	136	143	
Punjab	133	136	128	
Rajasthan	99	91	92	
Maharashtra	70	114	145	
Goa	43	78	98	

Source-SugarIndia, YearBook, 2018

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Year	Name and the second	_	Sugarcane Y	lield (t/ha)
	West Bengal	India	West Bengal	India
2014-15	18	5067	117.0	71.5
2015-16	17	4927	122.1	70.7
2016-17	21	4436	73.8	69.0
2017-18	17	4774	76.1	74.4

Table 4: Present Status of Sugarcane Cultivation in West Bengal compared to India

Source-SugarIndia, YearBook, 2018

<b>Table 5: Temperature</b>	, Humidity, Sunshine hou	r and Rainfall requirement for	r sugarcane cultivation

Sugarcane crop stages	Growth stages duration (days after planting)	Temperature 		Humidity Requirement (%)		Sunshine Hour	Rainfall (mm)
		Max.	Min.	Max.	Min.		
Germination & emergence phase	15-30	30	15	70	50	10	1500-2500
Tillering & stem elongation phase	31-120	30	15	70	50	10	(Evenly distributed
Grand growth phase	121-210	30	20	85	80	11	over the growing
Ripening phase	211-365	15	12	65	45	10	season)

Source: Shukla, S.K.; Sharma, Lalan; Awasthi, S.K.; Pathak, A.D.(2017)

# Table 6: List of Sugarcane varieties recommended for cultivation in West Bengal

Name of	Maturity	Year of	Cane	Sucrose	Reaction to	Special characters
Variety	Group	release and	yield	(%) in	diseases &	
		notification	(t/ha)	juice	insect-pests.	
CoP06436	Mid-late	2015	74.45	17.35	MR to red rot,	Good ratooner &
		268(E)			smut & wilt.	tolerant to lodging.
CoSe01421	Early	2013	65.87	17.36	MR to red rot,	Good ratooner.
Imarti		2817(E)			smut & wilt.	
Co0232	Early	2009	67.82	16.51	MR to red rot.	Tolerant to water
Kamal		454(E)			Tolerant to top	logging & early
					borer.	drought.
Co0233	Mid-late	2009	67.77	17.54	MR to red rot.	Tolerant to water
Kosi		454(E)			Tolerant to top	logging & early
					borer.	drought.
CoLk94184	Early	2008	76.00	18.00	MR to red rot.	Tolerant to drought
Birendra		2458(E)				& water logging.
						Good ratooner.
CoSe96234	Early	2004	64.10	17.90	MR to red rot,	Non lodging,
Rashmi		642(E)			tolerant to major	suitable for autumn,
					insect -pests.	spring, early & late
						sown condition.
CoSe96436	Mid-late	2004	67.12	17.73	MR to red rot.	Tolerant to water
Jalpari		642(E)				logging.

CoB94164	Mid-late	2004	96.00	17.5	MR to red rot,	Tolerant to lodging.
Madhuri		161(E)			smut & wilt and	
					tolerant to top	
					borer.	
CoSe95422	Early	2001	67.80	17.66	MR to red rot.	Suitable for normal
Rashbhari		1134(E)				irrigation condition.
CoSe92423	Mid-late	2001	70.10	17.50	MR to red rot.	Excellent ratooner.
Rajbhog		1134(E)				
Co89029	Early	2001	71.08	17.13	MR to red rot,	Tolerant to drought
Gandak		1134(E)			tolerant to top	& water logging.
					borer & shoot	
					borer.	
BO128	Mid-late	2001	69.64	17.60	MR to red rot,	Tolerant to water
Pramod		92(E)			smut, wilt &	logging & salinity.
					low incidence of	
					insect-pests.	
UP 09453	Early	Identified	74.74	17.90	MR to major	Better suited for
		by AICRPS			diseases.	water logged
		in 2016				condition.
CoP09437	Mid-late	Identified	77.68	17.60	Resistant to red	Tolerant to lodging.
		by AICRPS			rot, smut & wilt.	
		in 2016				
BO91	Mid-late	Identified	72.20	16.80	Resistant to red	Good ratooner and
		by AICRPS			rot, smut & wilt	tolerant to all types
		in 1983			and has low	of biotic & abiotic
					incidence of	factors. Best for
					insect-pests.	quality jaggery(gur)
						production.
CoB99161	Early	SVRC	88.00	16.8	MR to red rot &	Non lodging.
Swapan		released			smut.	Tolerant to water
						submergence &
						drought.

Co = Coimbatore (Tamil Nadu), B = Bethuadahari (West Bengal), P = Pusa(Bihar), Lk = Lucknow (Uttar Pradesh) Se = Seorahi (Uttar Pradesh), BO = Bihar Orissa, UP = Uttar Pradesh, MR = Moderately Resistant

Crop duration: Early (300 days), Mid-late (360 days).

Source: Shukla, S.K.; Zubair, Adil; Awasthi, S.K.; Pathak, A.D.(2018)

 Table 7: Production and consumption of sugar & gur in West Bengal (2017-18 Estimated)

Item	Consumption		Produ	Production		Import	
	Quantity	Value (Cr Rs.)	Quantity ('000t)	Value (Cr Rs.)	Quantity ('000t)	Value (Cr Rs.)	
Sugar	1643	4929	3.6	10.8	1639.4	4918.2	
Gur	456.5	1141.25	110	275	346.5	866.25	

[Population 9.13 crore-census 2011. Per capita consumption of Sugar @ 18 Kg, Gur @ 5 Kg. Price of Sugar @ Rs 30,000/t & Gur @ Rs 25,000/t ](Mahata,G., 2018)